

SECRET

25X1

CONFIDENTIAL

CENTRAL INTELLIGENCE AGENCY

ATTACHMENT I

25X1

-1-

STAHLGUSSTWERK KETSCHENDORF VEB
PRODUCTION PLAN FOR APRIL 1950 *

Customer	Total Weight**	Position Number	Description and Model Number	Number of Pieces	Weight per Piece
Stahlgusswerk Ketschendorf:	2,283	01	Various castings for own requirements.		5.9
LRS Leinzig:	1,100	02	"Stülbaggerrohre".	4	170
Gubener Eisenwerk:	27	03	Roller wheels ZA 502		
Abus Leinzig Stahlbau	22,808.5	04	Rotor wheels (Lauf- räder) B0/C10	110	188.5
Nagema Maschinenbau Stassfurt:	22,208.5	05	Rollers 14691-3A		2,055
		06	Rollers 14691-3B		1,700
		07	Eccentric hubs 21255-2A	2	52.5
			Eccentric hubs 21255-2B	8	52.5
			Spur wheels 16091-2A	4	175
			Connecting rods 3885-4A	10	45
			Anterior fulcrum (Vord. Hebel) 2610-80	7	18.6
			Anterior fulcrum brackets (Vord. Hebelträger) 16095-2A	1	51
			Elbow lever 2656-2A	3	56.5
			Elbow lever 2656-2B	3	56.5
			Posterior fulcrum (hint. Hebel) 2616-8A	8	23.7
			Bumper sockets 2607	1	10.7
			Forked pieces (Gabel- stücke) 2614-8A	9	17.9
			Hubs 3032-8A	6	22.6
			Eyes 13028-8B	32	6
			Pinion 15783	5	260
			Chain attachments 15574-14	5	15.8
			Link guides 15398-1B	5	5.2
			Sprocket hubs 15911 3.2C	3	16
			Spanner wrenches 8203-8A	42	3.5
			Eyes 15547 3 IIC	83	6.2
			Pressure rollers 16016-14	1	220
			Chain attachment holders 15427 .3.1B	4	32.6
			Holding eyes 15400 .14.5A	2	42
			Eccentric discs 2880-4A	29	11.2
			Elbow lever 160-20	9	93
			Elbow lever 160-21	7	93
			Connecting rods 8233-4A	15	68
			Eccentric discs 1008-2A	39	15

SECRET

CONFIDENTIAL

25X1

SECRET

~~CONFIDENTIAL~~

CENTRAL INTELLIGENCE AGENCY

25X1

25X1

ATTACHMENT I

-2-

Customer	Total Weight	Position Number	Description and Model Number	Number of Pieces	Weight per Piece
Mühlenbau Zschachwitz:	1,075.2	08	Roller mounts (Walzen- träger) 150136	12	91.6
			Roller mounts (Walzen- träger) 150137	14	81.6
			Small coupled wheels 150145	8	30.4
Germania Chemnitz:	3,077	09	Hinges PK 150	5	157
			Flanges RK 152	23	102.5
			Flanges RK 155	12	42.6
			Covers PK 153	15	55
			Sliding plugs RK 154	29	9.2
			Clamp halves RK 156	25	37
Borch-Werke Zwickau:	21,813.7	10	Switch guides (Schalt- führungen) 312108-504	431	2.1
			Differential case halves (Ausgleichsgehäuse) 112104-577	446	36
			Differential case halves (Ausgleichsgehäuse) 112104-578	418	24
			Front wheel hubs 402.00, 002.01	4	52
			Tacks (Anschlagblöcke) 402.05, 010.23	8	4.7
Fahrzeugwerk Schönebeck:	22,816.7	11	Radiator frames 112 113-507	10	20
			Chain pulley 402 124-402	7	1.05
			Roller halves 403 119-401	2	16.5
			Wheel hubs 212 126-532	552	20.2
			Drive wheel hubs (Trieb- radnaben) 103106-515	7	37.2
			Spring casings 312126-502	493	2.5
			Bearing brackets 312135-527/528	1,245	4.4
			Drive wheel hubs 106105-511	5	31.2
Brandenburger Traktorenwerk:	7,460	12	Wheel hubs 2.03-0119	619	7.9
			Hub cans 203-0125	276	.8
			Trestles 2.03-0201	42	2.7
			Clutches 211-02	445	5.8
Phänomen Zittau:	880	13	Steering knuckles 174407 A	310	5.5
Waggonbau Bautzen:	12,240	14	Axle guard cross heads (Achshalterpleitbacken) 1854 l	250	7.5
			Axle guard cross heads (Achshalterpleitbacken) 1854 r	480	7.5
			Spring brackets 1870 l	110	13.6
			Spring brackets 1871 r	270	13.6
			Spring brackets 1879	285	12.2

CONFIDENTIAL
SECRET

25X1

SECRET

CONFIDENTIAL

CENTRAL INTELLIGENCE AGENCY

25X1

ATTACHMENT I

25X1

-3-

Customer	Total Weight	Position Number	Description and Model Number	Number of Pieces	Weight per Piece
Fahrzeugbau Vetschau:	32,061.5	15	Disc wheels 317 B01-01/1	130	19.2
			Disc wheels 317 B01-01/2	148	18.8
			Mine truck bumpers 317 B01-215	192	29.5
			Bearings r F 074-1	253	12
			Bearings l F 074-2	209	12
			Wheels M 06/3	98	18.4
			Bearings M 06/1	11	13.5
Lokomotivbau Karl-Marx:	2,427.2	16	Pusher rods BAM 223	128	9.6
			Compensation lever brackets 224	111	9.4
Waffenbau Gotha:	600	17	Couplings GWSW026	45	20
DFW Hennigsdorf:	15,368.85	18	Differential housings 6486/1	14	8
			Differential housings 6486/2	57	7.8
			Axle housings 9665	7	33
			Axle housings 9012	83	26.2
			Double tube sockets 304505	6	2.1
			Grinding jaw 345794/1	2	62
			Carrier 304124	1	35.5
			Spring brackets 16319	5	1.3
			Bearing shield 304033	20	9.5
			Brake levers 5559	1	1.5
			Cog wheel halves 394677	15	116
			Brake roller bearings 314305	12	19.6
			Axle bearing housings 380136	12	17.5
			Axle bearing covers 380137	2	5.3
			Bearing frame 600/3	51	10
			Spring bearings 16318	6	2.2
			Spring bearings 7544	4	3.8
			Spring brackets 4818	226	1.15
			Gears 339190/12	6	6.5
Kjellberg Finsterwalde:	4,160.2	19	Commutator dies (Kollektor-pressringe) M33	67	26.5
			Armature dies (Anker-pressringe) M39	52	19.2
			Commutator dies (Kollektor-pressringe) M 94	58	8
			Cog wheel levers " 10-18	1	15
			Housing covers " 10-19	1	11.5
Galvanotechnik Leipzig:	2,526.6	20	Compression clamping rings (Druckringe) 11454	261	4.1
			Compression clamping rings (Druckringe) 11455	176	6.5
			Compression clamping rings (Druckringe) 11438	2	34.5
			Rollers VEM SFG 11527	1	55

CONFIDENTIAL

25X1

CENTRAL INTELLIGENCE AGENCY

ATTACHMENT I

5

-4-

Customer	Total Weight	Position Number	Description and Model Number	Number of Pieces	Weight per Piece
Teltower Hartzerkleinerung:	757.6	21	Gear wheel rims 6484	1	76.6
			Cone pinions 6334	3	41
			Connecting rods 6336	10	12.4
			Connecting rods 6335	10	26.4
Stama Dresden:	740	22	Drive wheel 5V 050	5	115
			Blocks 5V 2512	20	2.5
Karl Krause Leipzig:	326.3	23	Link rods (Kulissen- stangen 90685	4	56.7
			"Tischkurven" 4514	20	10.8
Bohrleitungsbau Finow:	4,600	24	Potor wheels (Laufträder) 13065	7	120.5
Turbo-Werke Weissen:	174	25	Worm gears 4816	4	22
			Worm gears	2	11
Bleichert SAG Leipzig:***	21,814.8	26	Bogie wheels 1678	40	108.4
			Gear wheel rims T 1811	18	365
			Drive wheels 3140	3	14.2
Kyffhäuser. Hütte:	4,800	27	"Scheidetellerköpfe" WZA 63	5	12
			Neck journal bearing bridges WZ 3.3-18	2	16
Deka Ketschendorf:	8,803.5	28	Clincher rings (Wulstringe) 2124	4	34.5
			Stripping rings (Aufbrechringe) 2347	5	10.2
			Stripping rings (Aufbrechringe) 2346	2	16.4
			Upper dish (obere Form- schale) 1483	1	223
			Lower dish (untere Form- schale) 1483	1	226
			Upper dish (obere Form- schale) 2086	1	205
			Lower dishes (untere Form- schale) 2086	2	208
			Flange bushings 2530	14	24
			Bushings 2540	18	15.8
			Elbow lever 2003	2	1.7
			Elbow lever 2004	4	1.7
Gubener Eisenwerk:	103.0	29	Various parts		193.9
Mansfeld Eisleben:	10,006.7	30	Bumper plates 389 b	1	3.3
			Potor wheels (Laufträder) VS 336	2	152
			Gear wheel rim bodies BA 371	1	111.5
			Guide rail brackets 2709a40		15.5
			Pear cylinder covers 690	1	09
			Steel tires Sch 895	16	80.5
			Bumpers 005 5.6 08002	10	17

~~CONFIDENTIAL~~

25X1

CENTRAL INTELLIGENCE AGENCY

25X1

ATTACHMENT I

-5-

Customer	Total Weight	Position Number	Description and Model Number	Number of Pieces	Weight per Piece
			Half wheels 1009	23	38
			Eccentric cog wheels		
			MAG 120	1	17
			Rear sections 1119	4	145
			Center sections 1120	2	290
			Front sections 1121	2	130
			Bearing covers 1251	7	26
			Plow knives KGH 864	2	160
			Cog wheel centers 966	4	135
			Cable drums 1408	1	610
			Trolley wheels 1518	2	26.8
Sodafabrik Stadtfarth:	2,190.8	31	Safety valve caps 1177	1	33.5
			Bearing brackets 1080	16	18.4
			Pinions (Ritzel) 1222	1	35
			Dinner teeth 1118	1	55.9
			Safety valve sleeves (Sicherheitsventilstutzen)		
			1237	1	48
			Gear wheels 1242	1	335
Fluorit Fottleherode:	3,300	32	Trolley wheels 263	293	22
Scharfenberg- Kurpl. Bautzen:	300	33	Coupling head casings 4794.0	3	100

Production goal 250 tons
Actual production 183.9 "

25X1

25X1

* [] Comment: [] contains two production plans for April 1950, drawn up 14 March and 23 March 1950 respectively. The April 1950 production plan contained in the present report does not tally with either of these but does, contrary to the two others, tally with the minutes of the Meetings submitted as Attachment III. Presumably the present report represents the final production plan drawn up during the month to which it pertains.

25X1

** [] Comment: Presumably these weights are in kilograms. The total weights are presumably arrived at by multiplying the weight per item by the number of items to be produced. However, the total weight given in the report does not usually tally with the multiplication thus made.

25X1

*** [] Comment: The Bleichert SAG, Leipzig has placed a large order for cog wheel rims, Model 1811, with an inside diameter of 810 mm. (31.89 inches). The possibility exists that the rims are to be used for tank turrets. A representative of the Leipzig firm claimed that the materials are urgently needed for the completion of a Soviet order.

~~CONFIDENTIAL~~

25X1